

# 

## Product environmental attributes – THE ECO DECLARATION


The declaration may be published only when all rows and/or fields marked with an \* are filled-in (n.a. for not applicable).  
Additional information regarding each item may be found under P14.

<b>Brand *</b>	<i>Konica Minolta</i>	<b>Logo</b> 
<b>Company name *</b>	<i>Konica Minolta, Inc.</i>	
<b>Contact information *</b>	<i><a href="https://www.konicaminolta.net/neoqa/gl/about.php">https://www.konicaminolta.net/neoqa/gl/about.php</a></i>	
<b>Internet site *</b>	<i><a href="http://www.konicaminolta.com/index.html">http://www.konicaminolta.com/index.html</a></i>	
<b>Additional information</b>		

<b>The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration.</b>	
<b>Type of product *</b>	<i>Multifunction printer</i>
<b>Commercial name *</b>	<i>bizhub</i>
<b>Model number *</b>	<i>654e</i>
<b>Issue date *</b>	<i>1 October 2014</i>
<b>Intended market *</b>	<input type="checkbox"/> Global <input checked="" type="checkbox"/> Europe <input type="checkbox"/> Asia, Pacific & Japan <input type="checkbox"/> Americas <input type="checkbox"/> Other
<b>Additional information</b>	<i>version 1.1</i>


This is an uncontrolled copy when in printed form. Please refer to the contact information for the latest version.

<b>Quality Control</b>		<b>Requirement met</b>	
Item		Yes	No
QC1 *	The company enforces an internal quality control scheme to ensure the correctness of this eco declaration	<input checked="" type="checkbox"/>	<input type="checkbox"/>
QC2 *	The company is a member of an eco declaration system that enforces regular independent quality control such as organized by IT-Företagen (see <a href="http://www.itecodeclaration.org">www.itecodeclaration.org</a> ).	<input checked="" type="checkbox"/>	<input type="checkbox"/>

<b>Model number *</b>	<b>bizhub 654e</b>	<b>Logo</b>	
<b>Issue date *</b>	<b>1 October 2014</b>		

<b>Product environmental attributes - Legal requirements</b>		<b>Requirement met</b>		
Item		Yes	No	n.a.
<b>P1 Hazardous substances and preparations</b>				
P1.1*	Products do not contain more than; 0.1% lead, 0.01% cadmium, 0.1% mercury, 0.1% hexavalent chromium, 0.1% polybrominated biphenyls (PBB) or 0.1% polybrominated diphenyl ethers (PBDE). (See legal reference and Note B1)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.2*	Products do not contain Asbestos (see legal reference). Comment: Legal reference has no maximum concentration value.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorocarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide (see legal reference). Comment: Legal reference has no maximum concentration values.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.4*	Products do not contain more than; 0.005% polychlorinated biphenyl (PCB), 0.005% polychlorinated terphenyl (PCT) in preparations (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.5*	Products do not contain more than 0.1% short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.6*	Textile and leather parts with direct skin contact do not contain Tri-(2,3-dibromopropyl)-phosphate (TRIS), Tris-(aziridinyl)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) (see legal reference). Comment: Legal reference has no maximum concentration values.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P1.7*	Textile and leather parts with direct skin contact do not contain more than 0.003% Azo colorants that split aromatic amines. (See legal reference and Note B1)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P1.8*	Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives (see legal reference). Comment: Legal reference has no maximum concentration values.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P1.9*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm <sup>2</sup> /week (see legal reference). Comment: Max limit in legal reference when tested according to EN1811:1998.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P1.10*	REACH Article 33 information about substances in articles is available at (add URL or mail contact): <a href="mailto:env@konicaminolta.eu">env@konicaminolta.eu</a>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>P2 Batteries</b>				
P2.1*	If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual. (See legal reference)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P2.2*	Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium. (See legal reference)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P2.3*	Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable". (See legal reference)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>P3 Safety, EMC connection to the telephone network and labeling</b>				
P3.1*	The product complies with legally required safety standards as specified (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P3.2*	The product complies with legally required standards for electromagnetic compatibility (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P3.3*	If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P3.4*	The product is labeled to show conformance with applicable legal requirements (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>P4 Consumable materials</b>				
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (see legal reference and Note B1).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P4.2*	If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P4.3*	If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the product/packaging is adequately labeled and a Safety Data Sheet (SDS) in accordance with these requirements is available (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>P5 Product packaging</b>				
P5.1*	Packaging and packaging components do not contain more than 0.01% lead, mercury, cadmium and hexavalent chromium by weight of these together.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P5.2*	Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P5.3*	The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (see legal reference). Comment: Legal reference has no maximum concentration values.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>


Note B1: Restriction applies to the homogeneous material, unless other specified and expressed in weight %.

Model number *	<b>bizhub 654e</b>	Logo	
Issue date *	<b>1 October 2014</b>		

Product environmental attributes - Market requirements - Environmental conscious design		Requirement met		
Item	*=mandatory to fill in. Additional information regarding each item may be found under P14.	Yes	No	n.a.
<b>P6 Treatment information</b>				
P6.1*	Information for recyclers/treatment facilities is available (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>P7 Design</b>				
<b>Disassembly, recycling</b>				
P7.1*	Parts that have to be treated separately are easily separable	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.2*	Plastic materials in covers/housing have no surface coating.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.3*	Plastic parts >100g consist of one material or of easily separable materials.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.4*	Plastic parts >25g have material codes according to ISO 11469 referring ISO 1043.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.5	Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.6*	Labels are easily separable. (This requirement does not apply to safety/regulatory labels).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Product lifetime</b>				
P7.7*	Upgrading can be done e.g. with processor, memory, cards or drives	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P7.8*	Upgrading can be done using commonly available tools	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P7.9.	Spare parts are available after end of production for: <b>7</b> years			<input type="checkbox"/>
P7.10	Service is available after end of production for: <b>7</b> years			<input type="checkbox"/>
<b>Material and substance requirements</b>				
P7.11*	Product cover/housing material type: Material type: <b>PC+ABS</b> Material type: <b>PC+PET</b> Material type:			
P7.12	Electrical cable insulation materials of power cables are PVC free.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
P7.13	Electrical cable insulation materials of signal cables are PVC free	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
P7.14	All cover/housing plastic parts >25g are free from chlorine and bromine.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.15	All printed circuit boards (without components) >25g are halogen free. as defined in IEC61249-2-21. (See Note B2)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
P7.16	Flame retarded plastic parts >25g in covers / housings are marked according ISO 1043-4: Marking: <b>FR(40)</b>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.17	Alt. 1 Chemical specifications of flame retardants in printed circuit boards >25g (without components): TBBPA (additive) <input type="checkbox"/> , TBBPA (reactive) <input type="checkbox"/> , Other; chemical name:                      , CAS #:  Alt. 2 Chemical specifications of flame retardants in printed circuit boards (without components) >25g according ISO 1043-4: <b>FR(17)</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.18	Alt. 1 Flame retarded plastic parts >25g contain the following flame retardant substances/preparations in concentrations above 0.1%: Comment: No legal limits exist, this is a market requirement. 1. Chemical name:                      , CAS #: 2. Chemical name:                      , CAS #: 3. Chemical name:                      , CAS #:  Alt. 2 Chemical specifications of flame retardants in plastic parts >25g according ISO 1043-4: <b>FR(17), FR(40)</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P7.19	Plastic parts >25g are free from flame retardant substances/ preparations above 0.1% classified as R45, R40, R46, R48, R50, R51, R53, R60, R61 and any combination of these (See Note B3)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
P7.20	Of total plastic parts' weight >25g, recycled material content is <b>3.2%</b> .			
P7.21	Of total plastic parts' weight >25g, biobased material content is <b>0.06%</b> .			
P7.22	Light sources are free from mercury If mercury is used specify: Number of lamps:                      and max. mercury content per lamp: mg	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>P8 Batteries</b>				
P8.1*	Battery chemical composition: <b>Lithium</b>			<input type="checkbox"/>
P8.2	Batteries meet the requirements of the following voluntary program/s:			<input type="checkbox"/>

Note B2: IEC61249-2--21 has maximum limits for chlorine and bromine but does not address fluorine, iodine and astatine which are included in the group of halogens.

Note B3: 'Starting from January 2009, Risk phrases can be replaced by Hazard phrases according to the Globally Harmonized System (GHS), mandatory by December 2010.

Model number *	<i>bizhub 654e</i>	Logo	
Issue date *	<i>1 October 2014</i>		

Product environmental attributes - Market requirements (continued)		Requirement met	
--	--	-----------------	--

Item	Yes	No	n.a.
------	-----	----	------

P9 Energy consumption	
-----------------------	--

9.1 For the product the following power levels or energy consumptions are reported:

Energy mode *	Power level at 100 V AC	Power level at 115 V AC	Power level at 230 V AC	Reference / Standard for energy modes and test method *	
<i>Maximum</i>	W	W	<i>2100 W</i>	<i>Corporate Standard without Optional Accesaries</i>	<input type="checkbox"/>
<i>Active (Printing)</i>	W	W	<i>1066 W</i>	<i>RAL UZ-171</i>	<input type="checkbox"/>
<i>Ready</i>	W	W	<i>209 W</i>	<i>RAL UZ-171</i>	<input type="checkbox"/>
<i>Low power</i>	W	W	<i>63 W</i>	<i>RAL UZ-171</i>	<input type="checkbox"/>
<i>Sleep</i>	W	W	<i>3.6 W</i>	<i>RAL UZ-171</i>	<input type="checkbox"/>
<i>Plug-in off</i>	W	W	<i>0.027 W</i>	<i>RAL UZ-171</i>	<input type="checkbox"/>
EPS No-load (External power supply / charger plugged in the wall outlet but disconnected from the product.)	W	W	W		<input checked="" type="checkbox"/>
PTEC * Typical Energy Consumption	W	W	W		<input checked="" type="checkbox"/>
TEC * Typical Energy Consumption	kWh/week	kWh/week	<i>4.9 kWh/week</i>	<i>Energy Star</i>	<input type="checkbox"/>
ETEC * Annual Energy Consumption	kWh/year	kWh/year	kWh/year		<input checked="" type="checkbox"/>
Display resolution * :	Megapixels				<input checked="" type="checkbox"/>
Print Speed * :	<i>65</i> Images per minute				<input type="checkbox"/>
Default time to enter energy save mode:	minutes				<input type="checkbox"/>

P9.2\* Information about the energy save function is provided with the product.


P9.3\* The product meets the energy requirements of the following voluntary program/s:  
ENERGY STAR® version: *2* Tier: Product category: *MFDS*  
Others specify:

P10 Emissions	
---------------	--

Noise emission – Declared according to ISO 9296	
---	--

P10.1	Mode	Mode description	Declared A-weighted sound power level $L_{WA,d}$ (B)	Declared A-weighted sound pressure level $L_{pAm}$ (dB)		
				Operator position <input type="checkbox"/> Desktop <input type="checkbox"/> or Desk side <input type="checkbox"/>	Bystander positions <input checked="" type="checkbox"/> (only if product is not operator attended)	
	Idle	<i>* Ready</i>	<i>* 5.0</i>	<i>32.5</i>		<input type="checkbox"/>
	Operation	<i>* Printing</i>	<i>* 7.2</i>	<i>55.5</i>		<input type="checkbox"/>
	Other mode					
Measured according to: <input checked="" type="checkbox"/> ISO7779 <input type="checkbox"/> ECMA-74 <input type="checkbox"/> Other (only if not covered by ECMA-74 with $L_{pAm}$ measurement distance m)						

P10.2 The product meets the acoustic noise requirements of the following voluntary program/s: *RAL UZ-171*

Model number *	<i>bizhub 654e</i>	Logo	
Issue date *	<i>1 October 2014</i>		

Product environmental attributes - Market requirements (continued)		Requirement met		
Item		Yes	No	n.a.
<b>Chemical emissions from printing products</b>				
P10.3*	Test performed according to ECMA-328 (ISO/IEC 28360) standard <input type="checkbox"/> , other specify: <i>RAL UZ-171</i>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P10.4	Typical emission rate (print phase) is (mg/h): Dust <i>2.25</i> Ozone <i>0.54</i> Styrene <i>0.507</i> Benzene <i>0.014</i> TVOC <i>4.86</i>			<input type="checkbox"/>
P10.5	Chemical emission requirements of the following coluntary program/s <i>RAL UZ-171</i> are met for: Dust <input checked="" type="checkbox"/> Ozon <input checked="" type="checkbox"/> Styrene <input checked="" type="checkbox"/> Benzene <input checked="" type="checkbox"/> TVOC <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Electromagnetic emissions</b>				
P10.6	Computer display meets the requirement for low frequency electromagnetic fields of the following voluntary program/s:	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<b>P11 Consumable materials for printing products</b>				
P11.1*	A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P11.2*	Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P11.3*	2-sided (duplex) printing/copying is an integrated product function.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>P12 Ergonomics for computing products</b>				
P12.1*	The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P12.2*	The physical input device meets the requirements of ISO 9995 and ISO 9241-410.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<b>P13 Packaging and documentation</b>				
P13.1*	Product packaging material type(s): <i>wood</i> weight (kg): <i>14</i> Product packaging material type(s): <i>paper</i> weight (kg): <i>13.9</i> Product packaging material type(s): <i>foamed PS</i> weight (kg): <i>1.8</i>			
P13.2*	Product plastic packaging is free from PVC.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P13.3*	Specify media for user and product documentation (tick box): Electronic <input checked="" type="checkbox"/> Paper <input checked="" type="checkbox"/> Other <input type="checkbox"/>			<input type="checkbox"/>
P13.4*	For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber: <i>0</i> %			<input type="checkbox"/>
<b>P14 Additional information (See Note B4)</b>				
BTU (230v)	<i>100.1 BTU/h The figure is based on the TEC value of 4.93 kWh / week (=24 h x 7 days)</i>			

Note B4: Additional lines may be inserted to declare further items, by positioning the cursor at the far right of the row and hitting the <Enter> key.

## Legal references Europe Annex B

Reference	Declaration item
2002/95/EC (ROHS Directive)	P1.1, P4.1
REACH, Annex XVII	P1.6, P1.8, P4.2
REACH, Annex XVII	P1.4
REACH, Annex XVII	P1.2
REACH, Annex XVII	P1.7
REACH, Annex XVII	P1.9
Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000	P1.3
Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002	P1.5
2006/66/EC (Battery and accumulators Directive)	P2.1, P2.2, P2.3, P3.4, P8.1
2006/95/EC (Low Voltage Directive)	P3.1, 3.4
2004/108/EEC (New EMC Directive)	P3.2, 3.4
1999/5/EC (R&TTE Directive)	P3.3, 3.4
"REACH" Regulation (1907/2006), annex VII	P1.10
(EC) No.1272/2008 regulation on classification, labeling and packaging (CLP)	P4.3
REACH article 31, annex II	P4.3
2004/12/EC (Directive on packaging and packaging waste)	P5.1
(97/129/EC) (Commission Decision on Identification System for Packaging Materials)	P5.2
2037/2000/EC Regulation on Substances that Deplete the Ozone Layer	P5.3
2002/96/EC (WEEE directive)	P3.4, P6.1
(EC) No.1272/2008 regulation on classification, labeling and packaging (CLP)	P7.19